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# United States Patent [19]

Motoyuki et al.

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[54] **PROCESS FOR PREPARING 2,6-DIALKYLNAPHTHALENE**

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[58] Field of Search ..... 585/310, 312, 585/313, 314, 315, 316, 319, 320, 323, 494, 450, 475, 467, 477, 481, 483

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[57] ABSTRACT

The present invention relates to a process of preparing dialkylnaphthalenes and polyalkylenenaphthaleneates.

**27 Claims, 13 Drawing Sheets**